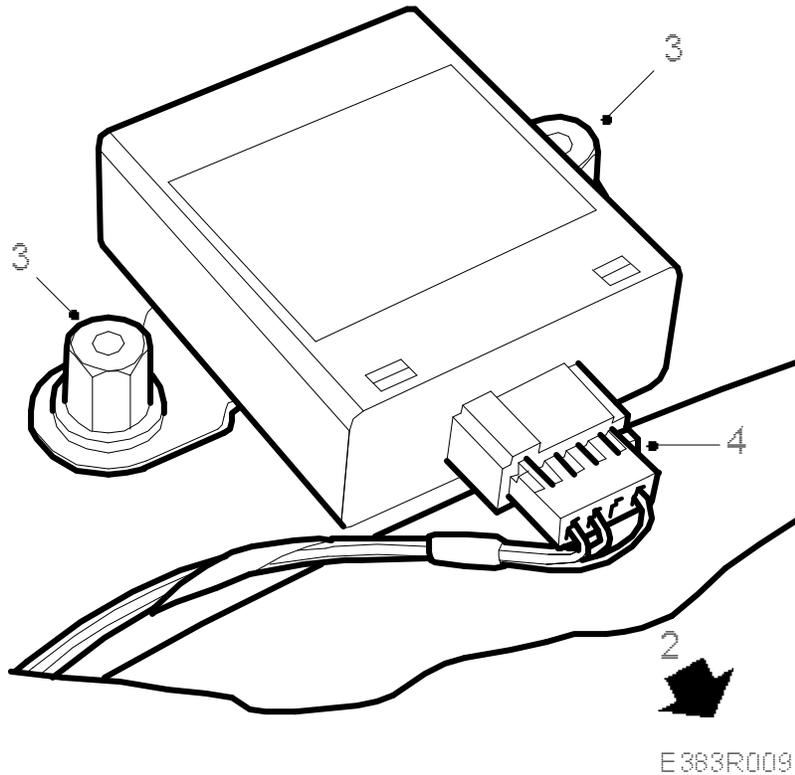


**Tilt sensor****To remove**

1. Remove RH front and rear sill trim.
2. Remove the bolts securing the RH front seat and lift the seat forwards.
3. Undo the lower B-pillar clips
4. Undo the clips securing the front carpet.
5. Fold the rear carpet out of the way.
6. Remove the two plastic nuts securing the tilt sensor.
7. Remove the connector and sensor.

**To fit**

1. Fit the connector.

2. Fit the plastic nuts on the sensor.
3. Replace the rear carpet.
4. Fit the clips securing the front carpet.
5. Clip and secure the lower B-pillar section.
6. Fit the bolts on the passenger pillar.
7. Fit the RH front and rear sill trim.
8. Conduct a functionality test for the anti-theft alarm.
  - 8.a. Activate the anti-theft alarm.
  - 8.b. The diode should glow for approx. 10 seconds followed by a blinking flash.
  - 8.c. Wait approximately 15 seconds.
  - 8.d. Deactivate the anti-theft alarm.
  - 8.e. Connect Tech 2.
  - 8.f. Connect the ignition and read diagnostic trouble codes.