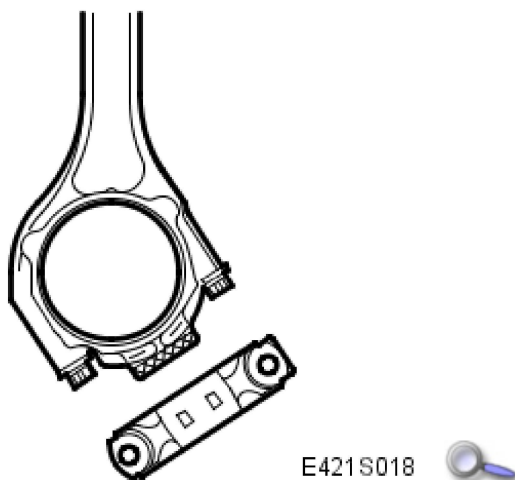


Connecting rods



E421S018



Classes, big-end	Diameter (mm)
A	60.994 - 61.000
B	60.988 - 60.994
C	60.982 - 60.988

Classes, big-end bearing	Thickness
1, yellow marking	1.512 - 1.516
2, green marking	1.508 - 1.512
3, violet marking	1.504 - 1.508

Combination of different classes for big ends and big-end bearings

Classes, big-end	Classes, big-end bearing	Clearance (mm)
A	1, yellow	0.025 - 0.054
B	2, green	0.027 - 0.056
C	3, violet	0.029 - 0.058

Diameter, big-end bearing	mm	58
Length c - c, big-end - piston end	mm	153.5
Max. axial clearance in big-end	mm	0.16 - 0.35
Bearing clearance, big-end	mm	0.025 - 0.058
Bearing clearance, piston end	mm	0.008 - 0.020

If the connecting rods are removed, the bolts must be replaced.

