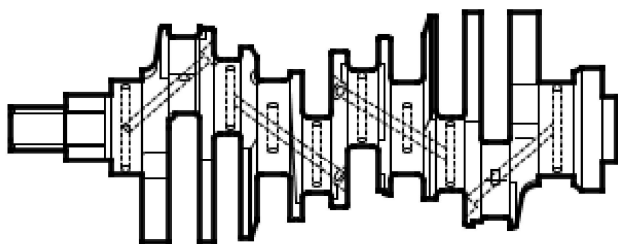


Crankshaft



E421S019



General data

Crankshaft end float	mm	0.060 - 0.240
Main bearing clearance	mm	0.027 - 0.050

Big-end bearing journal diameter (1)

Standard	mm	57.922 - 57.937
Big-end bearing clearance	mm	0.027 0.050

Main journal diameter (2)

Class 1	mm	71.926 - 71.933
Class 2	mm	71.918 - 71.925

Thrust bearing

Main bearing class	Main bearing diameter (mm)	Crankshaft class	Big-end bearing journal diameter (mm)	Big-end bearing journal, class and marking	Bearing thickness (mm)
1	76.994 - 77.000	2	71.918 - 71.925	1 - blue	2.517 - 2.521
		1	71.926 - 71.933	2 - black	2.513 - 2.517
2	76.987 - 76.993	2	71.918 - 71.925	2 - black	2.513 - 2.517
		1	71.926 - 71.933	3 - brown	2.509 - 2.513
3	76.980 - 76.986	2	71.918 - 71.925	3 - brown	2.509 - 2.513
		1	71.926 - 71.933	4 - green	2.505 - 2.509